

UNITED STATES  
DEPARTMENT OF LABOR  
MINE SAFETY AND HEALTH ADMINISTRATION

Office of the Administrator  
Coal Mine Safety and Health

ACCIDENT INVESTIGATION REPORT  
Underground Coal Mine Multiple Fatal Roof Fall Accident  
No. 1 Mine  
I.D. No. 44-05668  
J & T Coal, Inc.  
St. Charles, Lee County, Virginia

February 13, 1991

By

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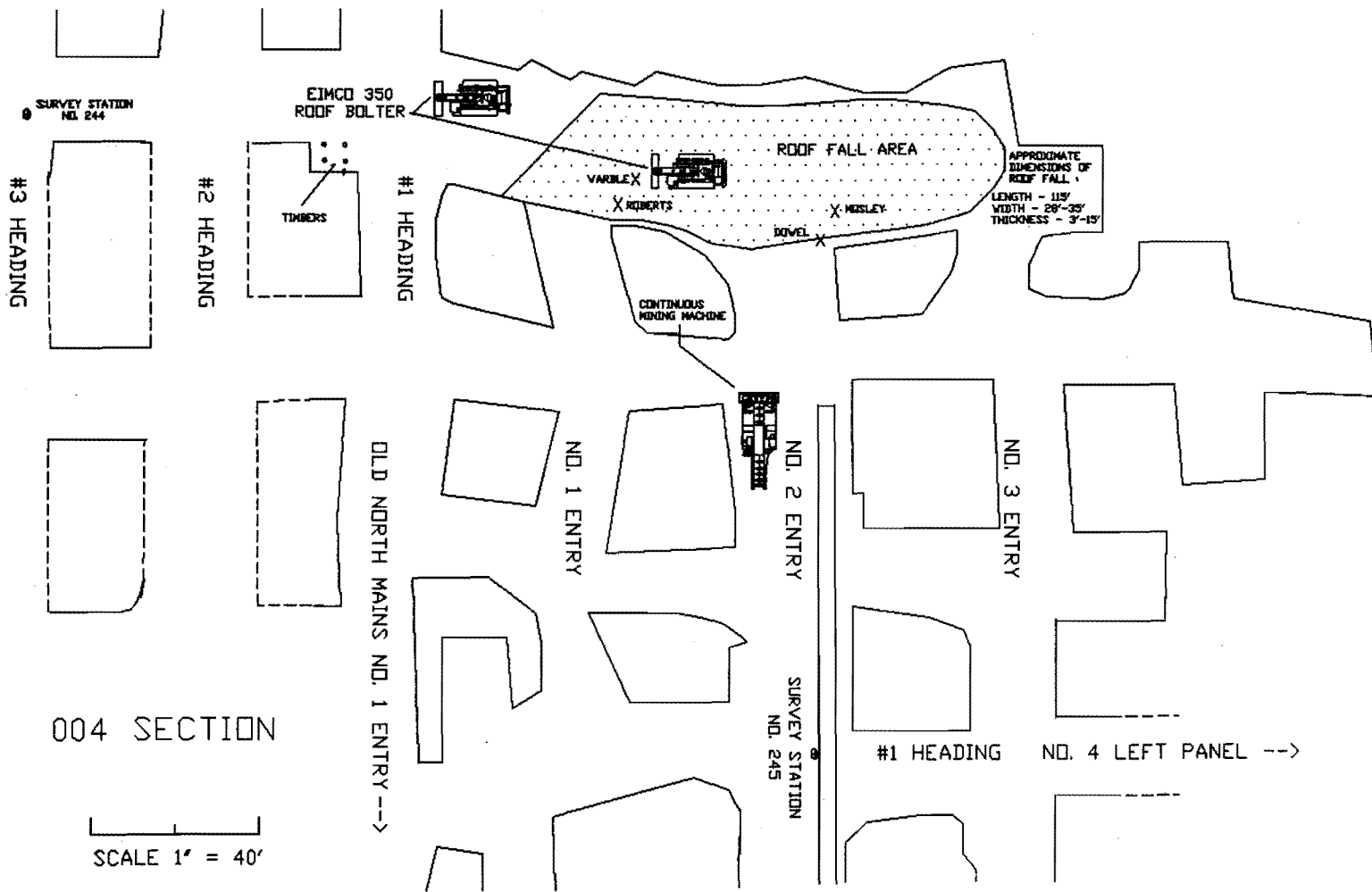
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MAP OF ACCIDENT AREA - J&T COAL, INC.  
 NO. 1 MINE (I.D. NO. 44-05668)  
 ST. CHARLES, LEE COUNTY, VIRGINIA



Authority—This report is based on an investigation made pursuant to the Federal Mine Safety and Health Act of 1977, Public Law 91-173, as amended by Public Law 95-164.

Section A—Identification Data

1. Title of investigation: <b>Multiple Fatal Roof-Fatal Accident</b>	2. Date MSHA investigation started: <b>February 19, 1991</b>
3. Report release date: <b>July 24, 1991</b>	4. Mine: <b>No. 1 Mine</b>
5. Mine ID number: <b>44-05668</b>	6. Company: <b>J &amp; T Coal, Inc.</b>
7. Town, County, State: <b>St. Charles, Lee County, Virginia</b>	8. Author(s): <b>N. Brewer, J. Rosiek, Jr., R. Phillips, R. McKinney, D. Harmon, M. Belcher</b>

Section B—Mine Information

9. Daily production: <b>1,000 tons</b>	10. Surface employment: <b>3</b>
11. Underground employment: <b>25</b>	12. Name of coalbed: <b>No. 3 Mason</b>
13. Thickness of coalbed: <b>50 inches</b>	

Section C—Last Quarter Injury Frequency Rate (HSAC) for:

14. Industry: <b>12.12</b>	15. This operation: <b>14.34</b>
16. Training program approved: <b>Yes</b>	17. Mine Profile Rating: <b>N/A</b>

Section D—Originating Office

18. Mine Safety and Health Administration Coal Mine Health and Safety District No. : <b>5</b>	Address: <b>P. O. Box 560 Norton, Virginia 24273</b>
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Section E—Abstract

At approximately 4:30 p.m., February 13, 1991, a multiple-fatal roof fall occurred in the last open crosscut between the Nos. 1 and 3 Entries of J & T Coal, Inc., No. 1 Mine. Fourteen miners were present on the working section at the time of the accident. Four of the miners died instantly as a result of the massive roof fall. The remaining miners were not injured.

The roof fall and resultant fatalities occurred because the mine roof, in the last open crosscut between the Nos. 1 and 3 Entries, was not adequately supported when management directed and participated in the shearing of coal ribs throughout that area. This shearing process created excessive widths ranging from 28 to 35 feet, thereby substantially reducing pillar size and support in the area. No supplemental roof support, such as timbering or cribbing, was installed in the area where the shearing was performed. In addition, management failed to mine entries and crosscuts in accordance with proper widths as stipulated in the approved Ventilation System and Methane and Dust Control Plan and the approved Roof-Control Plan. Management failed to provide proper alignment and directional controls. Management also failed to withdraw miners from the area where excessive widths were created and failed to post danger signs to prevent miners from entering the area.

Section F—Mine Organization

Company officials:	Name	Address
19. President:	Carl E. McAfee	Park Avenue Norton, Virginia 24273
20. Superintendent:	Garry L. Williams	P. O. Box M St. Charles, Virginia 24282
21. Safety Director:	None	
22. Principle officer—H&S:	Aubra P. Dean	Rt. 4, Box 914 Jonesville, Virginia 24263
23. Labor Organization:	None	
24. Chairman—H&S Committee:	None	

TABLE OF CONTENTS

Abstract . . . . . i

GENERAL INFORMATION

Mining Methods . . . . . 1  
Federal Mine Inspections . . . . . 2  
Roof Support . . . . . 2  
Mapping . . . . . 3  
Ventilation/Examinations . . . . . 4  
Combustible Materials/Rock Dusting . . . . . 4  
Electricity . . . . . 5  
Fire Protection/Emergency Procedures . . . . . 5  
Transportation/Haulage . . . . . 6  
Communications . . . . . 6  
Smoking . . . . . 6  
Mine Rescue/Self Rescuers . . . . . 6  
Identification Check System . . . . . 6  
Illumination . . . . . 7  
Training Program . . . . . 7  
Emergency Medical Assistance . . . . . 7

DESCRIPTION OF ACCIDENT

Mine Emergency Operations . . . . . 9  
Activities of MSHA and State Personnel . . . . . 10  
Recovery . . . . . 10  
Accident Investigation . . . . . 12

FINDINGS

Findings . . . . . 13

CONCLUSIONS

Conclusions. . . . . 14

CONTRIBUTING VIOLATIONS

Contributing Violations. . . . . 15

## APPENDICES

- IX A - Persons Working on the 004 Section at the Time of the Multiple Roof-Fall Accident
- IX B - Victim Data Sheets
- IX C - List of Persons Who Participated in Recovery of Victims
- IX D - Persons Who Participated in Surface Control Center Supervision
- IX E - MSHA Personnel Who Participated in the Investigation
  - State Personnel Who Participated in the Investigation
  - Company Personnel Who Participated in the Investigation
- IX F - Persons Who Provided Voluntary Statements During the Investigation (February 26-28, 1991)
- IX G - Laboratory Testing and Evaluation of Roof Bolts and Resin Collected by the Investigation Team
- IX H - Selected Photographs Taken During the Investigation
- IX I - Copy of the Mine Sketch of Accident Area Prepared by Mine Engineering Company at MSHA's Request (map packet)
- IX J - Copy of Mine Map Depicting Anticipated Projections and Temporary Notations (map packet)
- IX K - Copies of Violations Issued Relative to the Multiple Roof-Fall Accident Investigation

### GENERAL INFORMATION

The J & T Coal, Inc., No. 1 Mine, I.D. No. 44-05668, is a coal mine located one mile south off Route 765 on Puckett's Creek and two and one half miles south west of St. Charles, Lee County, Virginia.

The principal management officers of J & T Coal, Inc. at the time of the multiple fatal roof fall accident were:

Carl E. McAfee	President and Secretary
Aubra P. Dean	Vice President and Treasurer
Garry Williams	Mine Superintendent

The No. 1 Mine has four drift openings into the No. 3 Mason Coal Seam, which averages 50 inches in thickness. The mine is approximately 1,720 feet above sea level and extends over an area of approximately 1,000 acres.

The mine was formally opened as the P. and M. Coal Company, No. 3 Mine, a Partnership, and entered active status on June 22, 1981. Mine Safety and Health Administration (MSHA) received notice on December 2, 1982, that this Partnership was changed to a Corporation. On July 19, 1985, MSHA received notice that the mine operator's name was changed to Swift Coal Co., No. 1 Mine, a sole proprietorship, owned and operated by Garry Williams. MSHA received notice on March 21, 1990, that the operation was changed to a corporation and the name changed to LJ's Coal Corporation, No. 1 Mine. On February 12, 1991, the mine operator's name was changed to J & T Coal, Inc., No. 1 Mine. This was a name change only. The Principal Management Officers were the same as LJ's Coal Corporation.

At the time of the accident, the mine employed 28 miners on two shifts per day. Each shift normally worked 10 hours with a daily production of 1,000 tons. The working faces were located approximately 4,150 feet from the surface drift openings.

### Mining Methods

A block system of mining was employed using continuous mining methods. A Jeffrey Model No. 102 ripper-type continuous mining machine with two Jeffrey Model No. 506 mobile bridge carriers and conveyor system were used to develop the main entries. Main entries, rooms, and crosscuts were normally developed 20 feet wide with the exception of the belt entry which was normally developed

2 feet wide. Retreat mining methods were not utilized at this mine. The entries and rooms were numbered for identification from left to right. At the time of the accident there was one active continuous mining section.

### Federal Mine Inspections

complete MSHA Safety and Health Inspection (AAA) of the entire J T Coal, Inc., No. 1 Mine was conducted from December 3, 1990, through December 11, 1990. During the inspection, 10 citations were issued. An MSHA Safety and Health Spot Inspection (CAA) was conducted on December 19, 1990. The spot inspection focused on operational guidelines related to refurbishing Draeger Self-Contained Self-Rescuers. Inspection activity was confined to the surface area and no citations were issued.

### Roof Support

The roof-control plan in effect at this mine was approved by the MSHA District Manager on March 21, 1990. A supplement to the roof-control plan, which permitted the use of fully grouted 5/8-inch diameter resin-grouted rods, was approved on January 10, 1991. The roof-control plan required bolts to be installed on a four-foot maximum lengthwise and crosswise spacing to within four feet of the face and restricted roof bolt installation to within three feet of the coal rib. Maximum entry and crosscut widths were limited to 20 feet, with the exception of the combination belt-track entry which was permitted to be mined a width of 22 feet. A minimum of five roof bolts was required to be installed in each row of bolts installed in the belt-track entry. A minimum of 48-inch resin grouted rods or point anchor roof bolts was required to be installed by the roof-control plan. Posts were required to be installed in the belt-track entry up to the rope belt tailpiece within 24 production hours after the tailpiece was advanced.

The plan permitted crosscuts to be mined on 55, 60, 70, or 80 foot centers. The approved Roof-Control Plan dated March 21, 1990, required the minimum entry and crosscut centers to be at least 55 feet. The Nos. 1, 2 and 3 pillar blocks located immediately outby the last line of open crosscuts of 004 Section ranged from 15 feet to 34 feet in thickness. The blocks were developed on minimum entry centers of 36 feet and crosscut centers of 46 feet. First line management personnel (section foremen) measured centers less than 55 feet and directed mining activity to develop entries and crosscuts on reduced centers. The reduced entry and crosscut centers in the line of last open crosscuts proportionally diminished the pillar block dimensions in these areas. There was no provision for a shearing process in the approved plan.

The immediate roof at the accident scene consisted of finely grained laminated shale. Brownish nodules were embedded in the roof close to the coal. Most of these nodules measured less than one-inch in diameter. Four-foot, 5/8-inch diameter, No. 5, grade 60 fully grouted rebar rods were used as the sole means of roof support in the fall area. The exact extent of roof not supported by roof bolts in the area of the fall, prior to the accident, could not be determined.

The roof fall measured approximately 115 feet in length, 28 to 35 feet in width, and 3 to 15 feet in thickness. A high angle slip plane was present near the center of the fall and was more shallow toward the crosscut between the Nos. 2 and 3 Entries. This slip angled from the center of the fall toward the inby rib of the crosscut.

### Mapping

The mine map, available at the mine on the day of the accident, was not up-to-date. It did not include any temporary notations indicating the current location of the working faces for the 004 Section. The 004 Section had been relocated approximately 2,400 feet outby its original location and the location of the new working faces had not been noted on the mine map. The section had been operating at the new location for approximately one week, had advanced three entries, and connected three crosscuts to within 160 feet of an abandoned sealed area which contained water.

In addition, the full extent of mining in the entries previously driven to the left of the main entries inby the active section were not plotted on the map, even though mining in this area had ceased approximately two weeks earlier. During the investigation, it became apparent that a disparity existed between the actual entry orientation and pillar configuration indicated on the mine map. Mining performed in these areas did not adhere to the projections on the approved mine map submitted by the operator. A mine-map post dated February 9, 1991, and received by the MSHA District on February 12, 1991, with a proposed Ventilation System and Methane and Dust Control Plan did not indicate the disparity.

Sightlines or other methods of directional control were not used to maintain the projected direction of the entries and crosscuts on the active section. Crosscuts were developed right and left from the belt entry. Failure to develop the crosscuts on at least 55 foot centers (as required by the approved roof control plan) diminished pillar block dimensions throughout the section.

Mine traverses being used to establish and ensure the accuracy of mine maps were not being advanced by the closed loop method or other equally accurate method of traversing. This could result in an inaccurate representation of the area mined.



For the purpose of this report, it was necessary to designate names for certain locations in the mine. Five Left and Four Left (see map in Appendix J) were designated by MSHA to identify specific areas in the mine.

### **Ventilation/Examinations**

The mine was developed with four drift openings. Two openings were designated for intake aircourses, one for a return aircourse, and one was a neutral split for the belt conveyor entry. Ventilation into the mine was induced by a five-foot, 150-horsepower Empire Machinery fan. The fan operated in an exhaust mode and was capable of inducing 86,000 cubic feet per minute (cfm) of air at 1.6 inch water gage. Permanent stoppings were used to separate the intake and return airways. Intake airways were located on the left side of the mine, the return airways were located on the right side, and the belt entry was centrally located with positive ventilation traveling toward the section loading point. The ventilation plan in effect at the mine was approved by the MSHA District Manager on March 20, 1990. The plan required a minimum of 3,000 cfm of air to be maintained at the end of the line curtain in each working place where coal was mined or loaded. Blowing and exhaust systems of face ventilation were both utilized in the face areas.

An adequate preshift examination was not conducted on the active working section MMU 004 for the 4:00 p.m. coal production shift on February 13, 1991. Shearing operations were performed on the prior shift in the line of last open crosscuts, creating excessive widths ranging from 28 feet to 35 feet. Supplemental supports were not installed in this area. Mine Management took no action to withdraw miners from this area or to post danger signs to prohibit unauthorized entry into this area. Preshift record books did not reflect any preshift examination for the 4:00 p.m. shift on February 13, 1991, and the preshift examiner did not physically come to the surface prior to the beginning of the 4:00 p.m. shift. In addition, investigation interviews revealed this information was not phoned to the surface to be recorded in the preshift book.

### **Combustible Materials/Rock Dusting**

Combustible materials were hand loaded or scooped and removed from the mine by the belt haulage system. Rock dust applied by hand was the primary means used for inerting coal dust. A small auger-type dusting machine, connected to a scoop, was also used for initial and secondary rock dust applications. Water sprays and direct ventilation were the primary methods used to control coal dust generated by face mining operations.

## **Electricity**

Three - phase power was purchased from Powell Valley Electric at 12,470 volts alternating current (AC) and reduced to 4,160 volts AC on the surface for transmission underground. The incoming power was reduced to 480 volts AC by an additional bank of transformers in order to provide power for the surface areas and a circuit for the main fan. The secondary neutral was properly grounded through a 25-ampere current-limiting resistor to a safety ground field. The underground high-voltage grounding circuit contained a grounding circuit originating at the grounded side of the grounding resistor and extending to the metallic frames and enclosures of all electric equipment. The underground high-voltage circuit was protected by an oil circuit-breaker equipped with a ground-check circuit and relays to provide overcurrent, short-circuit, grounded-phase, and undervoltage protection. A set of fused disconnect switches was provided to allow disconnecting for each phase conductor of the underground high-voltage circuit. The underground high-voltage circuit provided power to three belt transformers and a 750 kVA section power center. The section power center provided 480 AC volts to a Jeffrey 102 continuous mining machine, two (2) Jeffrey 506 bridges, two (2) Eimco roof drills, and a battery charger.

## **Fire Protection/Emergency Procedures**

The operator's program of instruction, which included the fire-fighting and evacuation plans, was approved by the MSHA District Manager on March 21, 1990. This program also included instruction and training for mine employees in the location and use of fire-fighting equipment, location of escapeways, exits and routes of travel to the surface, proper evacuation procedures to follow in the event of an emergency and proper use of filter-type self rescuers and self-contained self-rescuers (SCSR's).

All underground electric face equipment was equipped with a fire-suppression system that could be activated by the equipment operator. These systems utilized dry chemical powder or water as the extinguishing agent. The water line located at the section conveyor-belt tailpiece was equipped with a fire-hose outlet suitable for connection to a fire hose. All water lines adjacent to conveyor belts were provided with fire-hose outlets at 300-foot intervals. Outlets were also provided at conveyor-belt drives and tailpieces. Portable fire extinguishers and 240 pounds of rock dust were located at or near the electrical installations and where oil was being stored.

Fire drills were conducted so that miners were aware of section fire-fighting procedures and the designated escapeways. The two

designated escapeways from the continuous mining section to the surface were the intake air course entry and the track entry.

#### **Transportation/Haulage**

Personnel and materials were transported into the mine by battery-powered track-mounted personnel carriers.

A ripper-type Jeffrey 102 continuous mining machine was used to extract coal from the face on the working section. The mining machine was connected to two Jeffrey 506 mobile bridges that transported the coal to the low-low belt haulage conveyor system that transported the coal to the section loading point where it was discharged onto the main conveyor belt system. This conveyor belt system transported the coal to the surface.

#### **Communications**

Two-way voice communication was provided by a telephone system containing pager telephones located on the surface, on the working section, and at appropriate locations underground. Commercial telephones were installed at the mine office on the surface.

#### **Smoking**

The smoking search program to prevent smoking articles from being taken underground was approved March 21, 1990, by the MSHA District Manager. The program required that a systematic search be conducted of all persons entering the mine at least weekly at irregular intervals. It also required that records of the searches be kept.

#### **Mine Rescue/Self Rescuers**

J & T Coal, Inc., complied with 30 CFR, Part 49, by contracting Mine Rescue Team service from Mine Technology, located in Norton, Virginia. The service agreement was acknowledged by the District Manager, on March 21, 1990. Filter-type self-rescuers and SCSR's were provided for underground employees. Employees had been trained in the use of each type of self-rescuer. Each employee carried the filter-type self-rescuer while underground. The SCSR's were stored in accordance with the storage plan that was approved on March 21, 1990.

#### **Identification Check System**

The mine's check-in and check-out system consisted of a time clock, time cards, corresponding metal belt tags, and a check-in and

check-out board. The purpose of the system was to provide identification of mine employees and visitors traveling underground.

#### **Illumination**

Permissible electrical cap lamps were worn by all persons in the mine for portable illumination. Permissible light fixtures were installed on the electric face equipment to provide illumination while the equipment was being operated in the working places in the mine.

#### **Training Program**

The training and retraining plan which met the requirements of 30 CFR Part 48 was approved by the MSHA District Manager on May 2, 1990. The program for training and retraining of certified and qualified persons and for training and retraining of selected supervisors in first aid, mine rescue, gas detecting devices, self-rescuers, ventilation, roof and rib control, and the Federal Mine Safety and Health Act of 1977 was also approved on May 2, 1990.

#### **Emergency Medical Assistance**

Lee County Rescue Squad, Inc., was contracted on January 7, 1991, to provide emergency medical assistance to the mine. The servicing unit is located at Pennington Gap, Lee County, Virginia, which is approximately 10 miles from the mine.

#### **DESCRIPTION OF ACCIDENT**

The following is a narrative of the events before, during and after the roof fall. The narrative was developed from interviews with miners who were underground when the roof fall occurred, and from interviews from mine management and other company employees. Additional information was obtained during the investigation of the accident scene and from several employees that were involved in the recovery operations.

Mining operations were completed on the 4th Left off North Mains Panel (004 Section) on February 4, 1991. The section was relocated to a point approximately 2,400 feet outby in order to begin development of the 5th Left off North Mains Panel. The projections on the company's most current MSHA approved map indicated that 5th Left Panel would be developed parallel to 4th Left and in an eastwardly direction. The mine superintendent, Garry Lynn Williams, chose to deviate from the approved projections and

develop the 5th Left Panel in a westwardly direction, identical to the manner that 4th Left Panel was developed. Williams' decision to develop westwardly was altered because of poor bottom conditions created by thick mud and water at the location where 5th Left Panel was to be developed off North Mains. Williams decided to develop 004 Section perpendicular to 4th Left off North Mains and then back into North Mains to establish the 5th Left Entries (Appendix J).

On February 6, 1991, production began on 004 Section with the development of three entries perpendicular to 4th Left. Production operations continued in this area and as the section advanced, two cut-throughs were mined into North Mains to establish future return aircourse entries for the 5th Left Panel off North Mains (Appendix J).

On February 13, 1991, at approximately 6:00 a.m., ten members of the day shift crew entered the mine via a track-mounted, battery-powered personnel carrier. The crew, supervised by Henry Wayne Mosley, arrived on 004 Section (5th Left Panel off North Mains) at approximately 6:20 a.m. Mining operations began under Mosley's supervision and continued until the last line of open crosscuts on 004 Section were mined into North Mains. The cut-through established the future conveyor belt and mine track entry for the 5th Left Panel. After the cut-through process was completed, Mosley attempted to establish a centerline through the last line of crosscuts on 004 Section using Survey Station 244 as a reference point. Mosley determined that the preexisting entries of North Mains and the last line of crosscuts on 004 Section were not aligned to facilitate the installation of a belt conveyor and mine track. Mosley telephoned the mine surface and requested that Garry Lynn Williams come underground. Williams, who was not on mine property, was contacted by phone and Mosley's request was relayed. Mining operations were ongoing in the face areas of 004 Section while Mosley was waiting for Williams to arrive. Williams arrived at the mine at approximately 12:15 p.m. and traveled directly to the section, via a track-mounted personnel carrier. He arrived on the section at approximately 12:35 p.m. Mosley and Williams were seen at different locations on the section having discussions. Normal mining procedures ceased and management gave directions to the continuous mining machine operator, Jeffrey Wayne Longsworth, to begin shearing coal ribs for the purpose of aligning the last open crosscuts and North Main entries. This was done to facilitate installation of a belt conveyor and mine track. The inby rib of the last line of open crosscuts on 004 Section was sheared from the area where the left crosscut of No. 1 Entry of 004 Section mined into North Mains over to and including the crosscut connecting Nos. 2 and 3 Entries, a lineal distance of 115 feet. The shearing operations were performed by Longsworth, except for the crosscut between Nos. 2 and 3 Entries which was sheared by Mosley. The shearing process created excessive widths ranging from 28 to 35 feet and no additional support, except for the usual roof bolts, was installed in the sheared areas. The shearing operations were

ongoing in the last open crosscut between Nos. 2 and 3 Entries when Williams left the section at approximately 3:30 p.m. Williams arrived on the surface at approximately 3:50 p.m. (Appendix I).

The evening shift crew, which consisted of seven miners, entered the mine at approximately 4:00 p.m., via a track-mounted, battery-powered personnel carrier. The day shift crew of ten miners was still underground. The evening shift crew was supervised by Harold D. Dowell, shift foreman. The crew arrived outby the section at approximately 4:20 p.m., and the miners transferred into a scoop mantrip. The scoop stopped at the location where the left crosscut of No. 1 Entry on 004 Section mined into North Mains. A roof bolting machine was being operated in this area by Terry D. Pennington, day shift bolting-machine operator. Floyd N. Varble, Jr., evening shift bolting-machine operator, along with Dowell and four other miners, dismounted from the scoop and traveled through the cut-through into the line of last open crosscuts of 004 Section. Dowell met with Mosley in the vicinity of the No. 2 Entry and Varble traveled to the other roof-bolting machine, located between Nos. 1 and 2 Entries of 004 Section, and met with Daniel E. Roberts, day shift bolting-machine operator. The remainder of the crew walked to their respective work areas and the scoop operator trammed the scoop through the North Main Entries and entered the section through a previously mined cut-through. At approximately 4:30 p.m., a massive roof fall occurred in the line of last open crosscuts resulting in fatal injuries to Mosley, Dowell, Varble and Roberts. Dallas Wayne Parsons, bridge operator, called the surface for help and this initiated the recovery operation. Ten other miners were present on the section at the time of the massive roof fall and were not injured.

#### **Mine Emergency Operations**

Harold E. Dolan, Supervisory Mining Engineer, MSHA District Office, Norton, Virginia, was notified by telephone at about 5:15 p.m. on February 13, 1991, of the roof fall accident at J & T Coal, Inc., No. 1 Mine by Harry Childress, Chief, Virginia Department of Mines, Minerals, and Energy. Childress related that this mine was located on Route 765 near St. Charles, Virginia. Childress had already dispatched Virginia State personnel to the mine. The initial report from Childress to Dolan indicated that five people were missing. Dolan, who was at his home when he received this telephone call, contacted Frank C. Young, Jr., Staff Assistant, and Carolyn Archer, Purchasing Agent, for office support. This action implemented the District 5 emergency response plan. Freddie Bradley, MSHA lab technician, of the MSHA district office in Norton, Virginia, was notified of the accident at 5:27 p.m., Wednesday, February 13, 1991, by surface worker Jerry Snowden of J & T Coal, Inc., No. 1 Mine. Bradley immediately notified Wayland Jessee, Supervisory Mine Safety and Health Specialist. MSHA Supervisors, Larry Coeburn, E. C. Rines, and Inspectors Larry

Meade, and Clarence Slone were dispatched to the mine, arriving on the mine site at 6:15 p.m. District Managers, Lawrence D. Phillips, District 4, Mount Hope, West Virginia, and Jesse P. Cole, District 6, Pikeville, Kentucky, were also notified on the day of the accident for back-up response. Jerry Spicer, Administrator, was notified and updated on the accident. Michael Lawless, District Manager, District 5, was notified in Beckley, West Virginia. Lawless departed Beckley on the evening of February 13 enroute to Norton. Officials from District 5, Norton District Office, contacted additional MSHA personnel for recovery crews. Communication was established from the mine site to the Norton District Office. MSHA personnel remained at the mine site throughout the recovery operation until it was completed on February 15, 1991.

#### **Activities of MSHA and State Personnel**

MSHA and the Virginia Department of Mines, Minerals, and Energy, after notification of the mine accident on February 13, 1991, dispatched inspection personnel to the mine site. Recovery activities were coordinated between MSHA, State, and company employees to recover the four victims from beneath the roof fall. MSHA and State personnel stayed on the mine scene to monitor and assist with all recovery activities both underground and on the surface. An MSHA inspector was assigned to guard the mine entrance after recovery operations were completed on February 15, 1991. MSHA and Virginia State personnel who participated in the investigation are listed in Appendix E.

#### **Recovery**

Upon being notified of the roof fall, MSHA Engineering Coordinator, Harold Dolan, dispatched Larry Coeburn, E. C. Rines, Larry Meade, and Clarence Slone to the mine. They arrived on site at 6:15 p.m. At 7:00 p.m. Sloane issued a 103(k) Order to restrict any work other than recovery operations.

Progress was hampered initially because the personnel carrier (mantrip) malfunctioned inside the mine and blocked passage of the much smaller rail personnel carrier. The need to install additional roof support in areas adjacent to the fall and the mass of roof material that had fallen also hampered the initial recovery process. Coeburn, Rines, Meade and Slone accompanied by Lloyd Robinette, Jr., Gregory Bailey, Doyle Roberts, and John Thomas of the Virginia Division on Mines proceeded walking underground at about 7:45 p.m. At 8:20 p.m. the small personnel carrier pulled the mantrip vehicle to the surface. Once the track way was cleared, the small personnel carrier was used to transport part of the walking recovery members to the section. Coeburn, Meade, and Robinette walked to the section and arrived there at approximately 8:50 p.m. The other members of the recovery team arrived at 8:55 p.m. Company personnel were on the section and had begun recovery.

Recovery efforts were ongoing simultaneously in the No. 1 Entry, the No. 2 Entry, and in the 1 Left crosscut connecting the old No. 1 Entry of North Mains to the newly developed No. 1 Entry of 004 Section.

Harold D. Dowell was located in the No. 2 Entry and was not completely covered by the roof fall. His body was recovered at 12:10 a.m., February 14, 1991, and transported to the surface. The body arrived on the surface at 1:00 a.m. and was taken by an awaiting ambulance to Lee County General Hospital, Pennington Gap, Virginia.

Daniel E. Roberts, day shift roof bolting machine operator, was located in the last open crosscut between Nos. 1 and 2 Entries. Recovery operations proceeded at a much faster pace when two air compressors and jackhammers, along with an additional battery-powered mantrip, were brought to the mine at 5:35 a.m. on February 14, 1991. This equipment was supplied by a nearby mining operation. The MSHA, State, and company crews which had been working throughout the night were relieved by additional MSHA, State and company personnel at 7:00 a.m. February 14, 1991. Work progressed throughout the day, aided by the use of compressors and jackhammers. Evening shift crews relieved day shift crews at 4:30 p.m. on February 14, 1991. Work continued at all three recovery locations. Roberts body was recovered from the first right crosscut at 7:40 p.m. on February 14, 1991. The body was transported to the surface, arriving at 8:10 p.m., and was taken by an awaiting ambulance to Lee County General Hospital.

Henry Wayne Mosley, day shift foreman, was located in the last open crosscut between the Nos. 2 and 3 Entries inby the area where Dowell was recovered. His body was recovered at 8:12 p.m., February 14, 1991, and was transported to the surface, arriving at 9:35 p.m., and was taken by an awaiting ambulance to Lee County General Hospital.

Floyd N. Varble, Jr., roof bolting machine operator, was located next to the roof bolting machine in the last open crosscut between the Nos. 1 and 2 Entries. The evening shift crews (MSHA, State, and Company) were relieved by the midnight crews at 10:30 p.m., February 14, 1991. Varble's body was recovered at 5:11 a.m., February 15, 1991. The body was transported to the surface at 5:35 a.m. and was transported to Lee County General Hospital by ambulance. The medical examiners report indicated all of the victims died as a result of massive or severe crushing injuries to the head and body.

The recovery crews returned to the surface at 6:15 a.m. and left the mine site. The recovery was complete and an MSHA inspector was assigned to guard the mine entrance.



## Accident Investigation

The accident investigation began on Thursday, February 14, 1991. Nickie E. Brewer, Subdistrict Manager, District 6, was appointed as the Chief Investigator. MSHA personnel participating in the investigation were: John J. Rosiek, Jr., Supervisory Mine Safety and Health Specialist, District 4; Robert L. Phillips, Mine Safety and Health Specialist, Division of Safety, Arlington; Ray McKinney, Supervisory Mine Safety and Health Inspector, District 6; Danny D. Harmon, Coal Mine Safety and Health Inspector, District 6; and Michael D. Belcher, Coal Mine Safety and Health Inspector, District 6. James B. Crawford, attorney, Office of the Solicitor, assisted as field legal advisor to the team. (Appendix E)

The investigation team members met at the MSHA District Office, Norton, Virginia, on February 15 and 19, 1991. District 5 MSHA personnel, E. C. Rines, Larry Coeburn, Clarence Slone and Larry Meade, who were the initial MSHA persons to arrive at the mine site on February 13, 1991, briefed four members of the accident investigation team concerning the recovery of the four victims. A preliminary investigation of the roof fall area also commenced on February 19, 1991, and was conducted jointly by Brewer of MSHA's investigation team and Virginia Department of Mines, Minerals and Energy Division of Mines personnel. (Appendix E) The underground investigation began on February 20, 1991.

The investigation team arrived on the 004 Section, briefly observed the area, and determined that maps which had been submitted to MSHA for approval were inaccurate in relation to the location of the section. The extent of the inaccuracies necessitated that a sketch be drawn for orientation purposes. The roof fall occurred in the line of last open crosscuts on the 004 Section (a proposed belt conveyor and track entry for the 5th Left Panel off North Mains). The fall measured approximately 115 feet in length, 28 to 35 feet in width, and 3 to 15 feet in thickness. Photographs of the roof fall area were taken by the investigation team. (Appendix H)

The underground investigation was conducted in all accessible locations of the roof fall area and the section. The accident site and portions of the section were mapped and the location of the victims and the roof bolting machines were plotted. Items of evidence (resin and rebar used in the roof bolting process) were collected, identified, and taken from the mine site in accordance with established guidelines. Test and evaluation results revealed that the resin and rebar used in the mine conformed to the manufacturers specifications. The laboratory testing and evaluation of the items collected are shown in Appendix G.

The investigation team conducted 17 voluntary interviews with employees of this mine, beginning on February 26, 1991, and concluding on February 28, 1991. The interviews were conducted at the MSHA District Office in Norton, Virginia. Each interview was re-

corded and transcribed. Copies were made available to each interested party. Those persons interviewed are listed in Appendix F.

### FINDINGS

1. On Wednesday, February 13, 1991, at approximately 4:30 p.m., a massive fall of roof occurred on 004 Section in the proposed belt and track entry of 5th Left off the North Mains, at the No. 1 Mine, J & T Coal, Inc., located near St. Charles, Lee County, Virginia.
2. Fourteen miners were present on the section at the time of the roof fall (members of both the day and evening shift crews). Four of the miners on this section died as a direct result of the roof fall (the day shift and evening shift foremen, one day shift and one evening shift roof bolt machine operator). Ten miners survived uninjured.
3. The medical examiners' report indicated all of the victims died as a result of massive or severe crushing injuries to the head and body.
4. At the time of the accident, there was one active continuous mining unit, consisting of one continuous mining machine with two mobile bridge carriers and two roof bolting machines. One scoop was utilized for supply and clean up of the section.
5. The roof fall occurred on the 004 Section in the last line of open crosscuts (a proposed belt conveyor and track entry of the 5th Left Panel off North Mains). The method of mining being used created excessive entry widths which exposed miners to roof hazards. These excessive widths were created by the shearing of ribs throughout the line of last open crosscuts. Information obtained during the investigation revealed the shearing process was supervised by the section foreman and mine superintendent. At one location, the section foreman operated the mining machine and personally performed the shearing operation.
6. The mine roof in the area of the roof fall was not adequately supported or controlled to protect the miners from a roof fall. The widths in this area ranged from 28 feet to 35 feet for a lineal distance of 115 feet. Interview statements revealed there had not been any additional roof support materials installed in the last open line of crosscuts with the exceptions of roof bolts. No additional roof support had been requested to be brought into the area.
7. The approved Roof Control Plan dated March 21, 1990, required the minimum entry and crosscut centers to be at least 55 feet.

The Nos. 1, 2 and 3 pillar blocks located immediately outby the last line of open crosscuts of 004 Section ranged from 15 feet to 34 feet in thickness. The blocks were developed on minimum entry centers of 36 feet and crosscut centers of 46 feet. First line management personnel (section foremen) measured centers less than 55 feet and directed mining activity to develop entries and crosscuts on reduced centers. The reduced entry and crosscut centers in the line of last open crosscuts proportionally diminished the pillar block dimensions in these areas.

8. Sight lines, or other methods of directional control, were not utilized to maintain the projected direction of the entries and crosscuts related to the last line of crosscuts on the 004 Section (proposed belt and track entry for the 5th Left Panel off North Mains). Management's failure to use sight line or other directional controls up to and throughout the last line of crosscuts on the section resulted in reduced pillar block dimensions and excessive widths.
9. An adequate preshift examination of active section MMU 004 was not made for the coal production shift that began at 4:00 p.m., on February 13, 1991. The first shift section foreman and the mine superintendent failed to danger off an extremely hazardous roof condition that had been created in the last line of open crosscuts on the 004 Section.
10. The mine map being maintained in the surface area of the coal mine on February 13, 1991, was not kept up-to-date with daily temporary notations. The 004 Section had been relocated approximately 2,400 feet outby its original location and the location of the new working faces had not been noted on the mine map. The section had been operating at the new location for approximately one week, had advanced three entries, and connected three crosscuts to within 160 feet of an abandoned sealed area which contained water.
11. MSHA and the Virginia Department of Mines, Minerals, and Energy, investigation members, received voluntary statements from seventeen persons, both management and nonmanagement, on February 26, 27, and 28, 1991, with regard to the fatal accidents. An eighteenth interview began with the mine superintendent, Garry Lynn Williams. After Nickie E. Brewer, Chief Investigator, read an introductory statement and introductory questions, Williams declined to answer any further questions until he consulted with his attorney.

#### CONCLUSIONS

The roof fall and resultant fatalities occurred because the mine roof in the last open crosscut between the Nos. 1 and 3 Entries,

was not adequately supported. Management directed and participated in the shearing of coal ribs throughout this area. This shearing process created excessive widths ranging from 28 to 35 feet thereby reducing support in the area. No supplemental roof support such as timbering or cribbing was installed in the area where the shearing was performed. Management failed to mine entries and crosscuts in accordance with proper widths as stipulated in the approved Ventilation System and Methane and Dust Control Plan and the approved Roof-Control Plan thereby substantially reducing pillar size and support in the area. Management failed to provide proper alignment and directional controls. Also, Management failed to conduct an adequate preshift examination and withdraw miners from the area where excessive widths were created and failed to post danger signs to prevent miners from entering the area.

#### CONTRIBUTING VIOLATIONS

The following five violations contributed to the cause of the accident and were issued in association with the accident investigation:

1. 30 CFR, 75.202(a), 104(d)(1) Citation: The mine roof in the line of last open crosscuts on the active working section MMU 004 (proposed belt and track entry for 5th Left Panel off the North Mains) was not adequately supported or controlled to protect the miners from a roof fall. Information obtained by direct measurements and statements during the accident investigation indicated excessive widths ranging from 28 feet to 35 feet had been created in this line of last open crosscuts, beginning at a measured point 123 feet 9 inches in by survey station 245, and extending 52 feet to the right and 63 feet to the left of this referenced point for a lineal distance of 115 feet. These excessive widths were a result of shearing operations that were directed or performed by mine management. According to interview statements and direct observations there had not been any additional roof support with the exception of roof bolts installed in the sheared areas and additional support had not been requested to be brought into the area by mine management. Mine management was directly involved with creating the excessive widths in this area and took no action to provide and install additional roof support in this area. Failure to install supplemental roof support in this area of the last open crosscuts on the section was a major factor in causing a massive roof fall.
2. 30 CFR, 75.203(a), 104(d)(1) Order: The method of mining used in the last line of open crosscuts on the active working section MMU 004 (proposed belt and track entry of 5th Left Panel off the North Mains), created excessive

entry widths which exposed the miners to roof hazards. These widths varied from 28 feet to 35 feet throughout this line of crosscuts, beginning at a measured point 123 feet 9 inches in by Survey Station 245, and extending 52 feet to the right and 63 feet to the left of this referenced point for a lineal distance of 115 feet. The approved roof control plan requires the maximum entry width be limited to 22 feet in the entry where the belt conveyor and track are installed. The excessive widths were created by the shearing of ribs throughout the last open crosscuts. Information obtained during the accident investigation revealed that the shearing process was directed by the section foreman and superintendent, and at one location, the section foreman operated the continuous mining machine and personally performed some of the shearing. The excessive widths created in the last line of crosscuts were a major factor in causing a massive roof fall.

3. 30 CFR, 75.203(b), 104(d)(1) Order: Sight lines, or other methods of directional control, were not used to maintain the projected direction of the entries and crosscuts on the active working section MMU 004. Painted or chalked centerlines utilized to turn left or right angles for crosscut development and guide the proper advancement of face areas were not present on the mine roof. Information obtained during the accident investigation indicated that sight lines or other effective methods were not used by management to turn crosscuts and develop face areas. Management's failure to use sight lines or adequate directional controls to maintain projected directions of entries and crosscuts up to and throughout the last line of crosscuts on the active working section MMU 004 resulted in reduced pillar block dimensions and created excessive entry widths throughout the working section beginning at the section tailpiece and extending in by to the last line of open crosscuts. Shearing processes were instituted in the proposed belt conveyor and track entry of 5th Left Panel off the North Mains, beginning at a measured point approximately 123 feet 9 inches in by Survey Station 245, extending 52 feet to the right and 63 feet to the left of this referenced point for a lineal distance of 115 feet. The shearing process was directed by mine management because the proposed belt and track entry was not on centers. The absence of sight lines contributed to creating conditions that caused a massive roof fall.
4. 30 CFR, 75.220, 104(d)(1) Order: The March 21, 1990 approved Roof Control Plan which requires that entry and crosscut centers not be less than 55 feet, was not being complied with on the active working section MMU 004

(proposed belt and track entry of 5th Left Panel off the North Mains). The Nos. 1, 2, and 3 pillar blocks located immediately outby the last line of open crosscuts of the active working section ranged from 15 to 34 feet in thickness. The blocks were developed on minimum entry centers of 36 feet and minimum crosscut centers of 46 feet. The outby ribs of these pillar blocks were located approximately 108 feet 9 inches inby survey station 245. The pillar blocks dimensional shapes were unorthodox and showed no symmetry, thus contributing to the reduction in entry and crosscut centers. According to investigation interviews obtained during the accident investigation, mine management decided to develop the entries and crosscuts in this area on centers of less than 55 feet. The above conditions violated the approved roof control plan dated March 21, 1990 which required measured centers of not less than 55 feet. Entry and crosscut centers in the line of last open crosscuts were reduced proportionally thereby diminishing the pillar block dimensions in these areas. These reduced pillar dimensions were a major factor in causing a massive roof fall.

5. 30 CFR, 75.303, 104(d)(1) Order: The day shift Section Foreman and the Mine Superintendent failed to danger off an extremely hazardous roof condition that had been created in the last line of open crosscuts on the active working section MMU 004 located 123 feet 9 inches inby survey station 245 (proposed belt conveyor and track entry of 5th Left Panel off the North Mains). This hazardous condition was created when the day shift section foreman and mine superintendent directed and/or participated in a shearing process in this line of crosscuts which resulted in widths ranging from 28 feet to 35 feet thereby reducing pillar roof support. This shearing process was performed to accommodate the installation of the belt and track without additional roof support being installed in the area. The hazardous roof condition existed over a lineal distance of approximately 115 feet. Mine management took no action to withdraw miners from the last open crosscut area and to post danger signs to prohibit unauthorized entry until additional roof support materials could be installed. An adequate preshift examination was not made of the active working section MMU 004 for the coal production shift that began at 4:00 p.m. on February 13, 1991. Approximately seven second shift miners entered the areas where the hazardous roof condition existed. A massive roof fall occurred in the line of last open crosscuts resulting in fatal injuries to two day shift miners who had not been withdrawn and two evening shift miners who had been permitted to enter the mine.

Respectfully submitted,

*Nickie E. Brewer*

Nickie E. Brewer  
Subdistrict Manager, District 6

*Ray M. McKinney*

Ray McKinney  
Supervisory Coal Mine  
Safety and Health  
Inspector, District 6

*John J. Rosiek, Jr.*

John J. Rosiek, Jr.  
Supervisory Coal Mine  
Safety and Health  
Specialist, District 4

*Danny D. Harmon*

Danny D. Harmon  
Coal Mine Safety and Health  
Inspector, District 6

*Robert L. Phillips*

Robert L. Phillips  
Mine Safety and Health  
Specialist, Division  
of Safety

*Michael D. Belcher*

Michael D. Belcher  
Coal Mine Safety and Health  
Inspector, District 6

Approved by:

*Marvin W. Nichols, Jr.*

Marvin W. Nichols, Jr.  
Acting Administrator  
for Coal Mine Safety and Health

**APPENDIX A**





## APPENDIX A

## List of Persons Working Underground at Time of Fall

1.	Jesse Moore	Beltman	1st Shift
2.	James H. Clouse	Beltman	1st Shift
3.	Willie Ray Hall	Bridge Carrier Operator	1st Shift
4.	Jeffrey Wayne Longsworth	Continuous Miner Operator	1st Shift
5.	Billy H. McKinney	Scoop Operator	1st Shift
6.	Jimmy L. Taylor	Bridge Operator	1st Shift
7.	Terry D. Pennington	Roof Bolting Machine Operator	1st Shift
8.	Daniel E. Roberts	Roof Bolting Machine Operator	1st Shift
9.	Henry Wayne Mosley	Section Foreman	1st Shift
10.	Dallas Wayne Parsons	Bridge Carrier Operator	2nd Shift
11.	Terry Wayne Scott	Bridge Operator	2nd Shift
12.	John M. Mooneyhan	Rail Runner Operator	2nd Shift
13.	Roger W. Phillips	Roof Bolting Machine Operator	2nd Shift
14.	David Harris, Jr.	Beltman	2nd Shift
15.	Floyd N. Varble, Jr.	Roof Bolting Machine Operator	2nd Shift
16.	Howard D. Dowell	Section Foreman	2nd Shift



**APPENDIX B**



Section A—Victim Data

1. Name Harold D. Dowell	2. Sex <input checked="" type="checkbox"/> Male <input type="checkbox"/> Female	3. Social Security Number 228-52-7201
4. Age 50	5. Job Classification Evening Shift Section Foreman	
6. Experience at this Classification 3	7. Total Mining Experience 23	
8. What activity was being performed at time of accident? Foreman Duties	9. Victim's Experience at this Activity 3 years	10. Was victim trained in this task? Yes

Section B—Victim Data for Health and Safety Courses/Training Received (related to accident)

	Date Received
11. Supervisory First Aid Training	3-24-90
12. Annual Refresher Training	11-05-90
13.	
14.	

Section C—Supervisor Data (supervisor of victim)

15. Name Garry Lynn Williams	16. Certified <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
17. Experience as Supervisor 13 years	18. Total Mining Experience 20 years

Section D—Supervisor Data for Health and Safety Courses/Training Received (related to accident)

	Date Received
19. Supervisory First Aid Training	11-05-90
20. Annual Refresher Training	11-05-90
21.	
22.	

23. When was the supervisor last present at accident scene prior to the accident? 1/2 hour	24. What did he do when he was there? his account unknown
---	--

25. When was he last in contact with the victim? his account unknown	26. Did he issue instructions relative to the accident? his account unknown
---	--

27. Was he aware of or did he express an awareness of any unsafe practice or condition? his account unknown
--

Garry Williams, superintendent, declined to answer most of the questions during an interview attempt.

Section A—Victim Data

1. Name		2. Sex	3. Social Security Number
Daniel E. Roberts		<input checked="" type="checkbox"/> Male <input type="checkbox"/> Female	227-92-8321
4. Age	5. Job Classification		
30	Roof Bolter Operator (Day Shift)		
6. Experience at this Classification		7. Total Mining Experience	
1 year		2 1/2 years	
8. What activity was being performed at time of accident?		9. Victim's Experience at this Activity	10. Was victim trained in this task?
Roof Bolter Operator		1 year	Yes

Section B—Victim Data for Health and Safety Courses/Training Received (related to accident)	Date Received
11. Annual Refresher	10-27-90
12.	
13.	
14.	

Section C—Supervisor Data (supervisor of victim)

15. Name	16. Certified
Henry Wayne Mosley	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
17. Experience as Supervisor	18. Total Mining Experience
9 years	19 years

Section D—Supervisor Data for Health and Safety Courses/Training Received (related to accident)	Date Received
19. Supervisory First Aid Training	3-17-90
20. Annual Refresher Training	10-27-90
21.	
22.	

23. When was the supervisor last present at accident scene prior to the accident? At the scene when the accident occurred.	24. What did he do when he was there? his account unknown
---	--

25. When was he last in contact with the victim? his account unknown	26. Did he issue instructions relative to the accident? his account unknown
---	--

27. Was he aware of or did he express an awareness of any unsafe practice or condition? unable to determine his account
--

Section A—Victim Data

1. Name Henry Wayne Mosley		2. Sex <input checked="" type="checkbox"/> Male <input type="checkbox"/> Female	3. Social Security Number 401-80-8282
4. Age 37	5. Job Classification Day Shift Section Foreman		
6. Experience at this Classification 9 years		7. Total Mining Experience 19 years	
8. What activity was being performed at time of accident? Foreman Duties		9. Victim's Experience at this Activity 9 years	10. Was victim trained in this task? Yes

Section B—Victim Data for Health and Safety Courses/Training Received (related to accident)

	Date Received
11. Supervisory First Aid Training	3-17-90
12. Annual Refresher Training	10-27-90
13.	
14.	

Section C—Supervisor Data (supervisor of victim)

15. Name Garry Lynn Williams		16. Certified <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
17. Experience as Supervisor 13 years	18. Total Mining Experience 20 years	

Section D—Supervisor Data for Health and Safety Courses/Training Received (related to accident)

	Date Received
19. Supervisory First Aid Training	11-05-90
20. Annual Refresher Training	11-05-90
21.	
22.	

23. When was the supervisor last present at accident scene prior to the accident?  
1/2 hour

24. What did he do when he was there?  
his account unknown

25. When was he last in contact with the victim?  
his account unknown

26. Did he issue instructions relative to the accident?  
his account unknown

27. Was he aware of or did he express an awareness of any unsafe practice or condition?  
his account unknown  
Garry Williams, superintendent, declined to answer most of the questions during an interview attempt.



DATA SHEET APPENDIX B

Section A—Victim Data

1. Name Floyd N. Varble		2. Sex <input checked="" type="checkbox"/> Male <input type="checkbox"/> Female		3. Social Security Number 229-13-9502	
4. Age 26		5. Job Classification Roof Bolter Operator (Evening Shift)			
6. Experience at this Classification 1 1/2 years			7. Total Mining Experience 1 1/2 years		
8. What activity was being performed at time of accident? Roof Bolter		9. Victim's Experience at this Activity 1 1/2 years		10. Was victim trained in this task? Yes	

Section B—Victim Data for Health and Safety Courses/Training Received (related to accident)		Date Received
11.	Annual Refresher Training	10-27-90
12.		
13.		
14.		

Section C—Supervisor Data (supervisor of victim)

15. Name Harold D. Dowell		16. Certified <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
17. Experience as Supervisor 3 years		18. Total Mining Experience 23 years	

Section D—Supervisor Data for Health and Safety Courses/Training Received (related to accident)		Date Received
19.	Supervisory First Aid training	3-24-90
20.	Annual Refresher Training	11-05-90
21.		
22.		

23. When was the supervisor last present at accident scene prior to the accident? At the scene.	24. What did he do when he was there? his account unknown
--	--

25. When was he last in contact with the victim? his account unknown	26. Did he issue instructions relative to the accident? his account unknown
---	--

27. Was he aware of or did he express an awareness of any unsafe practice or condition? Unable to determine his account
--

**APPENDIX C**



APPENDIX C

List of Persons Who Participated in Recovery of Victims

COMPANY PERSONNEL

- |                      |                       |
|----------------------|-----------------------|
| 1. Pete Black        | 38. Buddy Davis       |
| 2. Tom Walker        | 39. Arnold Ely        |
| 3. Paul Bishop       | 40. Homer Ely         |
| 4. Ronnie Lawson     | 41. David Brewer      |
| 5. Mike Rogers       | 42. Thomas Jackson    |
| 6. Carlos Black      | 43. Marty Middleton   |
| 7. Bill McKinney     | 44. Danny Altizer     |
| 8. Larry Webb        | 45. Chris Brewer      |
| 9. Larry Holbrook    | 46. Brutus Metcalf    |
| 10. Terry Pennington | 47. David Hensley     |
| 11. James Clouse     | 48. John Allen        |
| 12. Mike Thomas      | 49. Scott Hatfield    |
| 13. Jesse Moore      | 50. Glen Skidmore     |
| 14. Dwayne Nicely    | 51. Tim Skidmore      |
| 15. Wilburn Madon    | 52. Robert Hawkins    |
| 16. David Helton     | 53. Arthur Garrette   |
| 17. Joe Morales      | 54. James Dean        |
| 18. Bob Dean         | 55. Larry Webb        |
| 19. Jerry Snowden    | 56. Steve Muse        |
| 20. Neil Manning     | 57. Jimmy Taylor      |
| 21. Jerry Moore      | 58. Willie Mack Yount |
| 22. Jeff Webb        | 59. Jack Allen        |
| 23. Roger Webb       | 60. Doug Williams     |
| 24. John Mooneyham   | 61. Garry L. Williams |
| 25. James Woodard    | 62. David Harris      |
| 26. George Johnson   | 63. Wayne Parsons     |
| 27. Robert Webb      | 64. Roger Phillips    |
| 28. Terry Scott      | 65. Jeff Longsworth   |
| 29. Scott Napier     | 66. Dave Dean         |
| 30. Dennis Caudill   | 67. Willie Hall       |
| 31. Randy Rowe       | 68. Carter Turner     |
| 32. Harold Stewart   |                       |
| 33. William Short    |                       |
| 34. Clay Yount       |                       |
| 35. Dennis Ely       |                       |
| 36. Danny Creech     |                       |
| 37. Patrick Conley   |                       |

## Appendix C

### MSHA PERSONNEL

- |                   |                      |
|-------------------|----------------------|
| 1. Ewing C. Rines | 16. Richard Salyers  |
| 2. Larry Coeburn  | 17. Hargis Ison      |
| 3. Clarence Slone | 18. Jim Bowman       |
| 4. Larry Meade    | 19. Al Castaneda     |
| 5. Elmer Simmons  | 20. John Godsey      |
| 6. Doug Evans     | 21. Charlie F. Reece |
| 7. Bill Foutch    | 22. Michael Lawless  |
| 8. Ralph Reasor   | 23. Gary Jessee      |
| 9. Veral Hileman  | 24. Robert Cledenon  |
| 10. Burnis Austin | 25. Roy Davidson     |
| 11. Bill Strength | 26. Paul Fuller      |
| 12. Gene Stanley  | 27. Manuel Hairston  |
| 13. Dennis Carter | 28. Andrew Moore     |
| 14. Jim Kiser     | 29. Charles Strunk - |
| 15. Mike Clemens  |                      |

### VIRGINIA DIVISION OF MINES

- |                         |                     |
|-------------------------|---------------------|
| 1. Lloyd Robinette, Jr. | 10. Mitchell Fisher |
| 2. Gregory Bailey       | 11. Ronald Hamrick  |
| 3. Doyle Roberts        | 12. Jerry Scott     |
| 4. John Thomas          | 13. Opie McKinney   |
| 5. Charles B. Ray       | 14. Danny Altizer   |
| 6. Harry D. Childress   | 15. David Elswick   |
| 7. Carroll Green        | 16. Dwight Miller   |
| 8. Charles Jessee       | 17. Vernon Johnson  |
| 9. Dennis Harrison      | 18. John Thomas     |

**APPENDIX D**

APPENDIX D

MSHA Persons Who Participated in Surface Control Center Supervision

1. Wayland Jesse, Surface Supervisor
2. Joseph Tankersley, Surface Recorder
3. Eugene W. Graham, Surface Supervisor
4. Roy D. Davidson, Fan Monitor
5. Manuel Hairston, Surface Recorder
6. Andrew C. Moore, III, Surface Supervisor
7. Charles Strunk, Underground Inspector
8. Kenneth F. Owens, Surface Supervisor

**APPENDIX E**



APPENDIX E

MSHA Personnel Who Participated in the Investigation

1. Nickie E. Brewer - (Chief Investigator)  
Subdistrict Manager, District  
6
2. John J. Rosiek, Jr. - Supervisory CMS&H Inspector,  
District 4
3. Robert L. Phillips - MS&H Specialist, Division of  
Safety
4. Ray McKinney - Supervisory CMS&H Inspector,  
District 6
5. Danny D. Harmon - CMS&H Inspector, District 6
6. Michael D. Belcher - CMS&H Inspector, District 6
7. Joseph Cybulski - Specialist, Technical Support
8. Michael Evanto - Specialist, Technical Support
9. James B. Crawford - Attorney, Office of the  
Solicitor

State Personnel Who Participated in the Investigation

1. Harry D. Childress - Chief, Virginia Division of  
Mines
2. Lewis F. Wheatley - Deputy Director, Virginia  
Division of Mines
3. Robert Milici - Department of Mines , Minerals  
and Energy
4. Lloyd Robinette, Jr. - Mine Inspector Supervisor
5. David Elswick - Inspector
6. Charles P. Jesse - Inspector
7. Jerry E. Scott - Inspector

## Appendix E

### Company Personnel Who Participated in the Investigation

1. Garry Lynn Williams - Superintendent
2. Larry Wayne Holbrook - General Inside
3. Aubra Paul Dean - Vice President/Treasurer
4. Ralph Orlinger - Engineer
5. Bill McKinney - Scoop Operator
- \*6. Gary Collins

\* Gary Collins was not an employee of this company but served as an advisor for the mine owners.

**APPENDIX F**

## APPENDIX F

## Persons Who Provided Voluntary Statements

February 26 - 28, 1991

1. Jerry Wayne Snowden - Outside Man
2. Larry Wayne Holbrook - General Inside
3. Johnny M. Mooneyhan - General Inside
4. Terry Pennington - Roof Bolt Machine Operator
5. Dallas W. Parsons - Bridge Carrier Operator
6. Terry Scott - Bridge Carrier Operator
7. Roger Phillips - Roof Bolt Machine Operator
8. Jesse Moore - Belt Man
9. Bill McKinney - Scoop Operator
10. Jeffrey Wayne Longsworth - Continuous Mining Machine Operator
11. Jimmy Taylor - Bridge Carrier Operator
12. Willie Ray Hall - Bridge Carrier Operator
13. James H. Clouse - Cable and Dolly Man
14. Ralph Orlinger - Engineer
15. Bruce Moretz - Engineer
16. Aubra Dean - Vice President/Treasurer
17. Carl McAfee - President/Secretary
- \*18. Garry L. Williams - Superintendent

\*Garry L. Williams - appeared for interview but declined to answer further questions after initial, introductory statements and questions were stated.

**APPENDIX G**

U.S. Department of Labor

Mine Safety and Health Administration  
 Bruceton Safety Technology Center  
 Cochran's Mill Road  
 P.O. Box 18233  
 Pittsburgh, Pennsylvania 15236



February 28, 1991

MEMORANDUM FOR: NICKIE E. BREWER  
 Subdistrict Manager, Pikeville Subdistrict Office  
 CMS&H District 6

THROUGH: M. TERRY HOCH *M. Terry Hoch*  
 Chief, Roof Control Division

FROM: RAYMOND A. MAZZONI *Raymond A. Mazzoni*  
 Mechanical Engineer, Roof Control Division

SUBJECT: Laboratory Tests of DuPont Fasloc ID Resin and  
 Commonwealth Bolt Company No. 5, Grade 60 Rebar  
 Obtained from L.J.'s Coal Company Mine

Attached are the data sheets summarizing the results of our tests of the ten DuPont Fasloc ID resin cartridges (FAS0418) and ten Commonwealth Bolt Company No. 5, Grade 60 rebar that were obtained from the subject mine and submitted for evaluation by Bob Phillips. Five of the 5-foot equivalent resin cartridges were cut into 12-inch-long sections and used to grout 18-inch-long sections of the No. 5 rebar in a 12-inch-deep, nominal 1-inch-diameter hole drilled in an Indiana limestone test block. A total of ten resin tests were conducted.

DuPont's installation procedure recommends mixing the resin from 3-8 seconds at 350-500 rpm. Since we use a hand drill that has a rotation speed of 250 rpm, the mixing time for all of these tests was increased to 10 seconds.

After mixing the resin 10 seconds and allowing it to cure for 5 minutes, each rebar was pull tested to 20,000 pounds or 0.500-inch displacement. Displacement was recorded at 2,000-pound intervals. Of the ten tests conducted, 8 achieved the 20,000-pound anchorage level with permanent displacements averaging 0.132 inch. In the remaining 2 tests, the rebar exceeded 0.500-inch displacement at 9,000 and 19,000 pounds, indicating failure of the resin anchor.

In test No. 2, the middle section of the cartridge was used and it was noted that a substantial amount of catalyst came out of the hole during installation. At the time it was felt that this was the reason for the low anchorage (9,000 pounds). So for the 8 remaining tests, only end sections were used to reduce the amount of catalyst being lost during installation. With the exception of test No. 5 (19,000 pounds), all of the remaining tests achieved 20,000 pounds.



Overall, the permanent displacements of these tests are comparable to the results obtained from previous resin tests using No. 5 rebar in a 1-inch hole, which are typically higher than the results obtained when using No. 6 rebar.

In addition, one section of rebar was tested to determine the yield and ultimate loads of the rebar. The yield and ultimate loads were 19,500 pounds and 30,600 pounds, respectively. The ASTM minimum loads are 18,600 pounds yield and 27,900 pounds ultimate.

In summary, based on the tests conducted, it can be concluded that both the resin and rebar submitted for evaluation performed in an acceptable manner and met relevant standards governing their use.

If we can be of further assistance, do not hesitate to contact us.

Attachments

cc: Bob Phillips ✓

RESIN CARTRIDGE DATA SHEETMANUFACTURER: DuPont FAS0418 DATE: 2-25-91REQUESTED BY: Bob PhillipsBAR LENGTH: 18" CARTRIDGE LENGTH: 5' eq. HOLE SIZE: 1"GEL RANGE: 1/2 minute TEMPERATURE: 72° ROCK SAMPLE: Ind.TEST DATA

PULLING LOAD (lbs)	DISPLACEMENT (.001 inch)									
	1	2	3	4	5	6	7	8	9	10
1,000										
2,000	0	0	0	0	0	0	0	0	0	0
4,000	9	25	9	12	11	4	8	6	19	6
6,000	22	75	21	26	24	12	18	13	31	15
8,000	35	130	29	37	38	25	31	28	43	26
10,000	50	over 1/2	41	48	50	39	41	40	52	35
12,000	67		53	61	69	56	53	57	64	49
14,000	94		71	71	98	75	65	78	78	62
16,000	111		91	92	134	94	82	103	95	79
18,000	140		110	113	200	116	103	134	120	101
20,000	210		150	160	over 1/2	160	170	227	200	152
*Return To Zero	162		106	112		112	123	181	154	107

Max Load(lbs)	20K	9K	20K	20K	19K	20K	20K	20K	20K	20K
MIX(sec)	10	10	10	10	10	10	10	10	10	10
CURE(min)	5	5	5	5	5	5	5	5	5	5

FINDINGS: Tested with Commonwealth Bolt Company No 5, Grade 60 rebar.  
Resin exp. date Jan. 1992.





**APPENDIX H**

APPENDIX H



1. View of roof fall from No. 2 Entry.

2. Viewing over top of roof fall from No. 2 Entry.



APPENDIX H

3. View of roof fall from No. 1 Entry, left crosscut.



4. View of inby side of roof fall from No. 1 Entry, left crosscut.

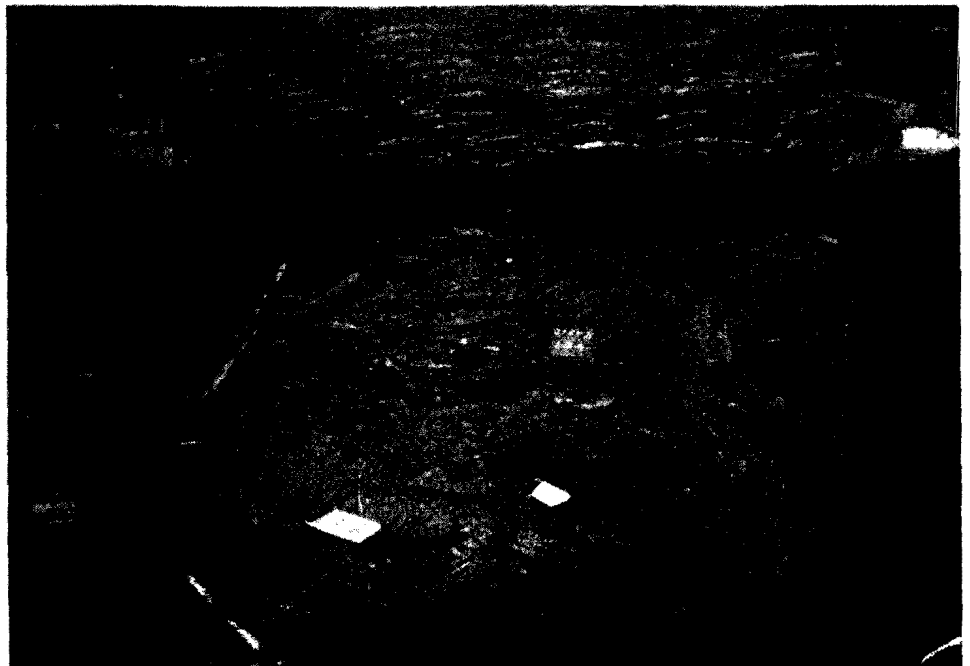


APPENDIX H



5. View of roof fall  
from No. 3 Entry.

6. View of roof fall from  
No. 1 Entry, left  
crosscut.



**APPENDIX I**

(see map packet)

**APPENDIX J**

(see map packet)





**APPENDIX K**

Mine Citation/Order

U.S. Department of Labor  
Mine Safety and Health Administration

Section I - Violation Data

1. Date	Mo	Da	Yr	2. Time (24 Hr. Clock)		3. Citation/Order Number								
	06	17	91	1030		2962921								
4. Served To	CULBRA Dean				5. Operator	J & T COAL, INC. (formerly named LJ's Coal Corporation)								
6. Mine	#1 MINE				7. Mine ID	4	4	-	0	5	6	6	8	(contractor)

8. Condition or Practice 8a. Written Notice (103g)

The mine roof in the line of last open crosscuts on the active working section MMU 004 (proposed belt and track entry for 5th Left Panel off the North Mains) was not adequately supported or controlled to protect the miners from a roof fall. Information obtained by direct measurements and statements during the accident investigation indicated excessive widths ranging from 28 feet to 35 feet had been created in this line of last open crosscuts, beginning at a measured point 123 feet 9 inches inby survey station 245, and extending 52 feet to the right and 63 feet to the left of this referenced point for a lineal distance of 115 feet. These excessive widths were a result of shearing operations that were directed or performed by mine management. According to interview statements and direct observation there had not been any supplemental roof support materials installed in this area and supplementary roof support materials had not been requested for this area by mine management. Mine management was directly involved with creating the excessive widths in this area and took no action to provide and install additional roof support in this area. The failure to install supplemental roof support in this area was a major factor in causing a massive roof fall. This condition or practice was observed on February 20, 1991, by MSHA's accident investigation team during its underground investigation of the February 13, 1991 massive roof fall accident that resulted in the death of four miners. This was also supported by information obtained from investigation interviews.

See Continuation Form (MSHA Form 7000-3a)

9. Violation	A. Health Safety Other	X	B. Section of Act	-	-	C. Part/Section of Title 30 CFR	7	5	.	2	0	2	(	a	)
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Section II - Inspector's Evaluation

10. Gravity:

A. Injury or illness has: No Likelihood  Unlikely  Reasonably Likely  Highly Likely  Occurred

B. Injury or illness could reasonably be expected to be No Lost Workdays  Lost Workdays or Restricted Duty  Permanently Disabling  Fatal

C. Significant and Substantial (See Reverse): Yes  No  D. Number of Persons Affected 0 1 4

11. Negligence (check one)

A. None  B. Low  C. Moderate  D. High  E. Reckless Disregard

12. Type of Action 1 0 4 - d - 1 , - -

13. Type of issuance (check one)  
Citation  Order  Safeguard

14. Initial Action  
A. Citation  B. Order  C. Safeguard  D. Written Notice  E. Citation/Order Number  
F. Dated Mo Da Yr

15. Area or Equipment  
Last open crosscuts on the active working section MMU 004.

16. Termination Due  
A. Date Mo Da Yr 06 17 91  
B. Time (24 Hr. Clock) 1035

Section III - Termination Action

17. Action to Terminate  
This area of the mine has been sealed. Proper roof control training has been given to all employees of the mine.

18. Terminated  
A. Date Mo Da Yr 06 17 91  
B. Time (24 Hr. Clock) 1040

Section IV - Automated System Data

19. Type of Inspection (activity code) A F A  
20. Event Number 5 7 4 3 3 5 6  
21. Primary or Mill  
22. Signature Ray Mc Kenney  
23. AR Number 21239  
21287

Mine Citation/Order

U.S. Department of Labor  
Mine Safety and Health Administration

Section I - Violation Data

1. Date	Mo	Da	Yr	2. Time (24 Hr. Clock)		3. Citation/Order Number							
	06	17	91	1030		2962922							
4. Served To				5. Operator									
Aubra Dean				J & T COAL, INC. (formerly named LJ's Coal Corporation)									
6. Mine				7. Mine ID									
#1 MINE				44-05668				(contractor)					

8. Condition or Practice 8a. Written Notice (103g)

The method of mining used in the last line of open crosscuts on the active working section MMU 004 (proposed belt and track entry of 5th Left Panel off the North Mains), created excessive entry widths which exposed the miners to roof hazards. These widths varied from 28 feet to 35 feet throughout this line of crosscuts, beginning at a measured point 123 feet 9 inches in by survey station 245, and extending 52 feet to the right and 63 feet to the left of this referenced point for a lineal distance of 115 feet. The approved roof control plan requires the maximum entry width be limited to 22 feet in the entry where the belt conveyor and track are installed. The excessive widths were created by the shearing of ribs throughout the last open crosscuts. Information obtained during the accident investigation revealed that the shearing process was directed by the section foreman and mine superintendent, and at one location, the section foreman operated the continuous mining machine and personally performed some of the shearing. The excessive widths created in the last line of crosscuts were a major factor in causing a massive roof fall.

This condition or practice was observed on February 20, 1991, by MSHA's accident investigation team during its underground investigation of the February 13, 1991 massive roof fall accident at the No. 1 Mine which resulted in the death of four miners. This was also supported by information obtained from investigation interviews.

See Continuation Form (MSHA Form 7000-3a)

9. Violation	A. Health	<input type="checkbox"/>	B. Section of Act		C. Part/Section of Title 30 CFR	75.203(a)
	Safety	<input checked="" type="checkbox"/>				
	Other	<input type="checkbox"/>				

Section II - Inspector's Evaluation

10. Gravity:  
A. Injury or illness has: No Likelihood  Unlikely  Reasonably Likely  Highly Likely  Occurred

B. Injury or illness could reasonably be expected to be No Lost Workdays  Lost Workdays or Restricted Duty  Permanently Disabling  Fatal

C. Significant and Substantial (See Reverse): Yes  No  D. Number of Persons Affected 0 1 4

11. Negligence (check one)  
A. None  B. Low  C. Moderate  D. High  E. Reckless Disregard

12. Type of Action 104-d-1, - - - 13. Type of Issuance (check one)  
Citation  Order  Safeguard

14. Initial Action  
A. Citation  B. Order  C. Safeguard  D. Written Notice  E. Citation/Order Number 2962921 F. Dated Mo Da Yr 022091

15. Area or Equipment  
Last open crosscuts on the active working section MMU 004.

16. Termination Due  
A. Date Mo Da Yr B. Time (24 Hr. Clock)

Section III - Termination Action

17. Action to Terminate  
This area of the mine has been sealed. Proper roof control training has been given to all employees of the mine.

18. Terminated  
A. Date Mo Da Yr B. Time (24 Hr. Clock) 1040

Section IV - Automated System Data

19. Type of Inspection (activity code) AFA 20. Event Number 5743356 21. Primary or Mill

22. Signature Ray M. Kinney 23. AR Number 21239  
Denny Harrison 21287







APPENDIX K

Mine Citation/Order

U.S. Department of Labor  
Mine Safety and Health Administration

Section I - Violation Data

1. Date	Mo	Da	Yr	2. Time (24 Hr. Clock)	3. Citation/Order Number
	06	17	91	1030	2962925
4. Served To	5. Operator				
Aubra Dean	J & T COAL, INC. (formerly named LJ's Coal Corporation)				
6. Mine	7. Mine ID				
#1 MINE	44-05668 (contractor)				
8. Condition or Practice					8a. Written Notice (103g) <input type="checkbox"/>

An adequate preshift examination was not made of the active working section MMU 004 for the coal production shift that began at 4:00 p.m. on February 13, 1991. Approximately 7 second shift miners entered the areas where the hazardous roof condition existed. A massive roof fall occurred in the line of last open crosscuts resulting in fatal injuries to two day shift miners who had not been withdrawn and two evening shift miners who had been permitted to enter the area. The day shift Section Foreman and the Mine Superintendent failed to danger off an extremely hazardous roof condition that had been created in the last line of open crosscuts on the active working section MMU 004 located 123 feet 9 inches inby survey station 245 (proposed belt conveyor and track entry of 5th Left Panel off the North Mains). This hazardous condition was created when the day shift section foreman and mine superintendent directed and/or participated in a shearing process in this line of crosscuts which created crosscut widths ranging from 28 feet to 35 feet thereby reducing pillar roof support. This shearing process was performed to accommodate the installation of the belt and track without additional roof support being installed in the area. The hazardous roof condition existed over a lineal distance of approximately 115 feet. Mine management took no action to

See Continuation Form (MSHA Form 7000-3a)

9. Violation	A. Health Safety Other	B. Section of Act	C. Part/Section of Title 30 CFR
	<input checked="" type="checkbox"/>		75.303(a)

Section II - Inspector's Evaluation

10. Gravity:	A. Injury or illness has:	No Likelihood <input type="checkbox"/>	Unlikely <input type="checkbox"/>	Reasonably Likely <input type="checkbox"/>	Highly Likely <input type="checkbox"/>	Occurred <input checked="" type="checkbox"/>
	B. Injury or illness could reasonably be expected to be:	No Lost Workdays <input type="checkbox"/>	Lost Workdays or Restricted Duty <input type="checkbox"/>	Permanently Disabling <input type="checkbox"/>	Fatal <input checked="" type="checkbox"/>	
	C. Significant and Substantial (See Reverse):	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	D. Number of Persons Affected	014	
11. Negligence (check one)	A. None <input type="checkbox"/> B. Low <input type="checkbox"/> C. Moderate <input type="checkbox"/> D. High <input type="checkbox"/> E. Reckless Disregard <input checked="" type="checkbox"/>					
12. Type of Action	104-d-1	13. Type of Issuance (check one) Citation <input type="checkbox"/> Order <input checked="" type="checkbox"/> Safeguard <input type="checkbox"/>				
14. Initial Action	A. Citation <input checked="" type="checkbox"/>	B. Order <input type="checkbox"/>	C. Safeguard <input type="checkbox"/>	D. Written Notice <input type="checkbox"/>	E. Citation/Order Number	F. Dated
					2962921	Mo Da Yr 02 20 91

15. Area or Equipment  
The last open crosscuts on the active working section MMU 004.

16. Termination Due	A. Date	Mo	Da	Yr	B. Time (24 Hr. Clock)

Section III - Termination Action

17. Action to Terminate  
This area of the mine has been sealed. Proper roof control training has been given to all employees of the mine.

18. Terminated	A. Date	Mo	Da	Yr	B. Time (24 Hr Clock)
	06	17	91		1040

Section IV - Automated System Data

19. Type of Inspection (activity code)	AFA	20. Event Number	5743356	21. Primary or Mill	
22. Signature	Ray M. Kenney			23. AR Number	21239
	Dennis Harrison				21287

Mine Citation/Order  
Continuation

U.S. Department of Labor  
Mine Safety and Health Administration

Section I - Subsequent Action/Continuation Data

1. Subsequent Action <input type="checkbox"/>	1a. Continuation <input checked="" type="checkbox"/>	2. Dated (Original Issue)	Mo 06	Da 17	Yr 91	3. Citation/Order Number	2	9	6	2	9	2	5	-	0	1
4. Served To <i>Aubra Dean</i>						5. Operator J & T COAL, INC. (formerly named LJ's Coal Corporation)										
6. Mine #1 MINE						7. Mine ID 44-05668- (contractor)										

Section II - Justification for Action

withdraw miners from the last open crosscut area and to post danger signs to prohibit unauthorized entry until additional roof support materials could be installed.

This condition or practice was observed on February 20, 1991, by MSHA's accident investigation team during its underground investigation of the February 13, 1991 massive roof fall at the No. 1 Mine which resulted in the death of four miners. This was also supported by information obtained from investigation interviews.

See Continuation Form

Section III - Subsequent Action Taken

8. Extended To	A. Date	Mo 06	Da 17	Yr 91	B. Time (24 Hr. Clock)	1040	C. Vacated <input type="checkbox"/>	D. Terminated <input checked="" type="checkbox"/>	E. Modified <input type="checkbox"/>
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Section IV - Inspection Data

9. Type of Inspection	AFA	10. Event Number	5	7	4	3	3	5	6
11. Signature <i>Ray M. Kenney</i> <i>Danny Harmon</i>	AR Number	12. Date	Mo 06	Da 17	Yr 91	13. Time (24 Hr. Clock)	1030		
	21282								